



The following excerpt are pages from the North American Product Technical Guide, Volume 2: Anchor Fastening, Edition 19.

Please refer to the publication in its entirety for complete details on this product including data development, product specifications, general suitability, installation, corrosion and spacing and edge distance guidelines.

US&CA: <https://submittals.us.hilti.com/PTGVol2/>

To consult directly with a team member regarding our anchor fastening products, contact Hilti's team of technical support specialists between the hours of 7:00am – 6:00pm CST.

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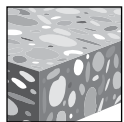
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3.3.2 HSL-3 HEAVY-DUTY EXPANSION ANCHORS

PRODUCT DESCRIPTION

HSL-3 heavy-duty expansion anchors

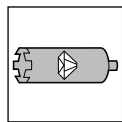
Anchor System				Features and Benefits
HSL-3 Heavy-duty Expansion Anchor	HSL-3-B Heavy-duty Expansion Anchor with Torque Cap	HSL-3-G Heavy-duty Expansion Anchor with Threaded Rod	HSL-3-SK Countersunk version available as special	<ul style="list-style-type: none"> • Approved for use in the concrete tension zone (cracked concrete) • Approved for use with cored drilled holes using the Hilti diamond coring tool, DD 120 with the DD-BI core bit or with the Hilti Diamond Coring Tool DD EC-1 with the DD-C T2 core bit. • Data for use with the Strength Design provisions of ACI 318-14 Chapter 17 and ACI 349 Appendix B • High load capacity • Force-controlled expansion which allows for follow-up expansion • Reliable clamping of part fastened to help overcome gaps • Suitable for dynamic loading, including seismic, fatigue and shock • No spinning of the anchor in hole when tightening bolt or nut • Seismic qualification per ICC-ES AC193 and the requirements of ACI 318-14 Chapter 17 • ACI 349-01 Nuclear Design Guide is available. Call Hilti Technical Support
				



Uncracked concrete



Cracked concrete



Diamond cored holes for Cracked and Uncracked Concrete



Seismic Design Categories A-F



Profis Anchor design software

Approvals/Listings	
ICC-ES (International Code Council)	ESR-1545 in concrete per ACI 318-14 Ch. 17 / ACI 355.2/ ICC-ES AC193
European Technical Approval	ETA-02/0042
City of Los Angeles	Research Report No. 25903
Nuclear Quality Assurance	Qualified under NQA-1 Nuclear Quality Program



MATERIAL SPECIFICATIONS

- Carbon steel bolt or threaded rod for HSL-3, HSL-3-G and HSL-3-B conform to the steel strength requirements of ISO 898-1, grade 8.8, $f_{ya} > 93$ ksi, $f_{uta} > 116$ ksi.
- Carbon steel nut conforms to DIN 934, Grade 8, $f_{uta} > 116$ ksi.
- Carbon steel washer conforms to DIN 1544, Grade ST37, $f_{uta} > 100$ ksi.
- Carbon steel expansion cone conforms to DIN 1654-4, $f_{uta} > 80$ ksi.
- Carbon steel expansion sleeve M8-M16 conforms to DIN 10139 and M20-M24 conforms to DIN 2392-2.
- Carbon steel spacing sleeve conforms to DIN 2393 T1, $f_{uta} > 100$ ksi.
- Collapsible sleeve is made from acetal polyoxymethylene (POM) resin.

INSTALLATION PARAMETERS

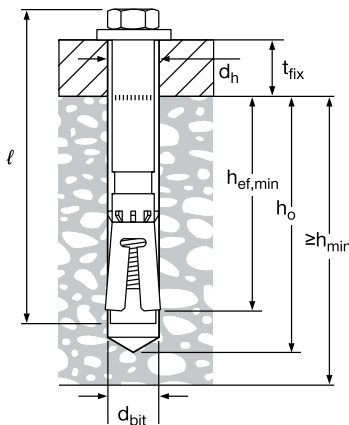
Table 1 – Hilti HSL-3 specifications

3.3.2

Details			HSL-3 anchor thread diameter										
			M8		M10		M12		M16		M20		M24
Nominal drill bit diameter ¹	d_{bit}	mm	12, 15, 18, 24, 28, 32										
Minimum concrete thickness	h_{min}	mm (in.)	See table 5										
Minimum hole depth	h_o	mm (in.)	80 (3-1/8)	90 (3-1/2)	105 (4-1/8)	125 (4-7/8)	155 (6-1/8)	180 (7-1/8)					
Effective minimum embedment	$h_{ef,min}$	mm (in.)	60 (2-3/8)	70 (2-3/4)	80 (3-1/8)	100 (3-7/8)	125 (4-7/8)	150 (5-7/8)					
Fixture hole diameter	d_h	mm (in.)	14 (9/16)	17 (11/16)	20 (13/16)	26 (1)	31 (1-1/4)	35 (1-3/8)					
Max. cumulative gap between part(s) being fastened and concrete surface	-	mm (in.)	4 (1/8)	5 (3/16)	8 (5/16)	9 (3/8)	12 (1/2)	16 (5/8)					
Maximum thickness of part fastened HSL-3, HSL-3-B	t_{fix}	mm (in.)	20 (3/4) 40 (1-1/2)	20 (3/4) 40 (1-1/2)	25 (1) 50 (2)	25 (1) 50 (2)	30 (1-1/8) 60 (2-1/4)	30 (1-1/8) 60 (2-1/4)					
Overall length of anchor HSL-3, HSL-3-B	ℓ	mm (in.)	98 (3-7/8) 118 (4-5/8)	110 (4-3/8) 130 (5 1/8)	131 (5-1/8) 156 (6 1/8)	153 (6) 178 (7)	183 (7-1/4) 213 (8-3/8)	205 (8) 235 (9-1/4)					
Maximum thickness of part fastened HSL-3-G	t_{fix}	mm (in.)	20 (3/4)	20 (3/4)	25 (1) 50 (2)	25 (1) 50 (2)	30 (1-1/8) 60 (2-1/4)	30 (1-1/8) 60 (2-1/4)					
Overall length of anchor HSL-3-G	ℓ	mm (in.)	102 (4)	115 (4-1/2)	139 (5-1/2) 164 (6-3/8)	163 (6-3/8) 188 (7-3/8)	190 (7-1/2) 220 (8-3/4)	-	-				
Washer diameter	d_w	mm (in.)	20 (3/4)	25 (1)	30 (1-1/8)	40 (1-9/16)	45 (1-3/4)	50 (2)					
Installation torque HSL-3	T_{inst}	Nm (ft-lb)	25 (18)	50 (37)	80 (59)	120 (89)	200 (148)	250 (185)					
Installation torque HSL-3-G	T_{inst}	Nm (ft-lb)	20 (15)	35 (26)	60 (44)	80 (59)	160 (118)	180 (132)					
Wrench size HSL-3, HSL-3-G	-	mm	13	17	19	24	30	36					
Wrench size HSL-3-B	-	mm			24	30	36	41					

1 Use metric bits only.

Figure 1



DESIGN DATA IN CONCRETE PER ACI 318

ACI 318-14 Chapter 17 design

The load values contained in this section are Hilti Simplified Design Tables. The load tables in this section were developed using the Strength Design parameters and variables of ESR-1545 and the equations within ACI 318-14 Chapter 17. For a detailed explanation of the Hilti Simplified Design Tables, refer to section 3.1.8. Data tables from ESR 1545 are not contained in this section, but can be found at www.icc-es.org or at www.hilti.com.

Table 2 - Hilti HSL-3 design strength with concrete / pullout failure in uncracked concrete^{1,2,3,4,5}

Nominal anchor diameter	Effective embed. mm (in.)	Tension - ϕN_n				Shear - ϕV_n			
		$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN) ¹	$f'_c = 6,000$ psi lb (kN)	$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN)	$f'_c = 6,000$ psi lb (kN)
M8	60 (2.4)	2,735 (12.2)	2,995 (13.3)	3,455 (15.4)	4,235 (18.8)	3,050 (13.6)	3,340 (14.9)	3,860 (17.2)	4,725 (21.0)
M10	70 (2.8)	3,570 (15.9)	3,910 (17.4)	4,515 (20.1)	5,530 (24.6)	7,685 (34.2)	8,420 (37.5)	9,720 (43.2)	11,905 (53.0)
M12	80 (3.2)	4,360 (19.4)	4,775 (21.2)	5,515 (24.5)	6,755 (30.0)	9,390 (41.8)	10,285 (45.7)	11,880 (52.8)	14,550 (64.7)
M16	100 (3.9)	6,095 (27.1)	6,675 (29.7)	7,705 (34.3)	9,440 (42.0)	13,125 (58.4)	14,375 (63.9)	16,600 (73.8)	20,330 (90.4)
M20	125 (4.9)	8,515 (37.9)	9,330 (41.5)	10,770 (47.9)	13,190 (58.7)	18,340 (81.6)	20,090 (89.4)	23,200 (103.2)	28,415 (126.4)
M24	150 (5.9)	11,195 (49.8)	12,260 (54.5)	14,160 (63.0)	17,340 (77.1)	24,110 (107.2)	26,410 (117.5)	30,495 (135.6)	37,350 (166.1)

Table 3 - Hilti HSL-3 design strength with concrete / pullout failure in cracked concrete^{1,2,3,4,5}

Nominal anchor diameter	Effective embed. mm (in.)	Tension - ϕN_n				Shear - ϕV_n			
		$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN) ¹	$f'_c = 6,000$ psi lb (kN)	$f'_c = 2,500$ psi lb (kN)	$f'_c = 3,000$ psi lb (kN)	$f'_c = 4,000$ psi lb (kN)	$f'_c = 6,000$ psi lb (kN)
M8	60 (2.4)	1,825 (8.1)	2,000 (8.9)	2,310 (10.3)	2,830 (12.6)	2,160 (9.6)	2,365 (10.5)	2,730 (12.1)	3,345 (14.9)
M10	70 (2.8)	2,920 (13.0)	3,200 (14.2)	3,695 (16.4)	4,525 (20.1)	7,685 (34.2)	8,420 (37.5)	9,720 (43.2)	11,905 (53.0)
M12	80 (3.2)	4,360 (19.4)	4,775 (21.2)	5,515 (24.5)	6,755 (30.0)	9,390 (41.8)	10,285 (45.7)	11,880 (52.8)	14,550 (64.7)
M16	100 (3.9)	6,095 (27.1)	6,675 (29.7)	7,705 (34.3)	9,440 (42.0)	13,125 (58.4)	14,375 (63.9)	16,600 (73.8)	20,330 (90.4)
M20	125 (4.9)	8,515 (37.9)	9,330 (41.5)	10,770 (47.9)	13,190 (58.7)	18,340 (81.6)	20,090 (89.4)	23,200 (103.2)	28,415 (126.4)
M24	150 (5.9)	11,195 (49.8)	12,260 (54.5)	14,160 (63.0)	17,340 (77.1)	24,110 (107.2)	26,410 (117.5)	30,495 (135.6)	37,350 (166.1)

- 1 See section 3.1.8 to convert design strength value to ASD value.
- 2 Linear interpolation between embedment depths and concrete compressive strengths is not permitted.
- 3 Apply spacing, edge distance, and concrete thickness factors in tables 5 to 8 as necessary. Compare to the steel values in table 4. The lesser of the values is to be used for the design.
- 4 Tabular values are for normal-weight concrete only. For lightweight concrete multiply design strength by λ_a as follows: for sand-lightweight, $\lambda_a = 0.68$; for all-lightweight, $\lambda_a = 0.60$.
- 5 Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. HSL-3-G is not approved for seismic design. For all seismic tension loads for all other anchors, multiply cracked concrete tabular values in tension only by the following reduction factors:
M24 - $\alpha_{N,seis} = 0.62$
All other sizes - $\alpha_{N,seis} = 0.75$
No reduction needed for seismic shear. See section 3.1.8 for additional information on seismic applications.

Table 4 - Steel strength for Hilti HSL-3 anchors^{1,2}

Nominal anchor diameter	HSL-3, HSL-3-B, HSL-3-SK, HSL-3-SH			HSL-3-G		
	Tensile ³ ϕN_{sa} lb (kN)	Shear ⁴ ϕV_{sa} lb (kN)	Seismic shear ⁵ $\phi V_{sa,eq}$ lb (kN)	Tensile ³ ϕN_{sa} lb (kN)	Shear ⁴ ϕV_{sa} lb (kN)	Seismic shear ⁵ $\phi V_{sa,eq}$ lb (kN)
M8	4,960 (22.1)	4,705 (20.9)	2,995 (13.3)	4,960 (22.1)	3,945 (17.5)	2,455 (10.9)
M10	7,830 (34.8)	6,650 (29.6)	5,495 (24.4)	7,830 (34.8)	5,450 (24.2)	4,500 (20.0)
M12	11,395 (50.7)	9,570 (42.6)	7,730 (34.4)	11,395 (50.7)	7,905 (35.2)	6,385 (28.4)
M16	21,140 (94.0)	17,360 (77.2)	16,115 (71.7)	21,140 (94.0)	14,745 (65.6)	13,690 (60.9)
M20	33,060 (147.1)	25,690 (114.3)	18,940 (84.2)	33,060 (147.1)	21,555 (95.9)	15,900 (70.7)
M24	47,590 (211.7)	29,870 (132.9)	24,810 (110.4)	47,590 (211.7)	28,060 (124.8)	n/a

- 1 See section 3.1.8 to convert design strength value to ASD value.
- 2 Hilti HSL-3 Carbon Steel anchors are to be considered ductile steel elements.
- 3 Tensile $\phi N_{sa} = \phi_{Ase,N} f_{uta}$ as noted in ACI 318-14 Chapter 17
- 4 Shear values determined by static shear tests with $\phi V_{sa} \leq \phi 0.60 A_{se,V} f_{uta}$ as noted in ACI 318-14 Chapter 17
- 5 Seismic shear values determined by seismic shear tests with $\phi V_{sa,eq} \leq \phi 0.60 A_{se,V} f_{uta}$ as noted in ACI 318-14 Chapter 17
See section 3.1.8 for additional information on seismic applications.

3.3.2

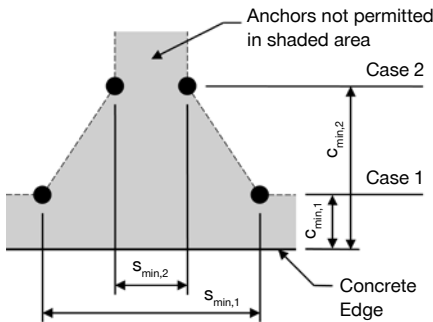
Table 5 – Edge distance, spacing and member thickness requirements¹

Condition	Dimensional parameter	Symbol	Units	Nominal anchor diameter						
				M8	M10	M12	M16	M20	M24	
A	Minimum concrete thickness	h_{min}	in. (mm)	4-3/4 (120)	5-1/2 (140)	6-1/4 (160)	7-7/8 (200)	9-7/8 (250)	11-7/8 (300)	
	Critical edge distance	c_{ac}	in. (mm)	4-3/8 (110)	4-3/8 (110)	4-3/4 (120)	5-7/8 (150)	8-7/8 (225)	8-7/8 (225)	
	Case 1	Minimum edge distance	$c_{min,1}$	in. (mm)	2-3/8 (60)	2-3/4 (70)	3-1/2 (90)	4-3/4 (120)	5 (125)	5-7/8 (150)
		Minimum anchor spacing	$s_{min,1}$	in. (mm)	5-1/2 (140)	9-1/2 (240)	11 (280)	12-5/8 (320)	13-3/4 (350)	11-7/8 (300)
	Case 2	Minimum edge distance	$c_{min,2}$	in. (mm)	3-3/8 (85)	5 (125)	6-1/8 (155)	7-7/8 (200)	8-1/4 (210)	8-1/4 (210)
		Minimum anchor spacing	$s_{min,2}$	in. (mm)	2-3/8 (60)	2-3/4 (70)	3-1/8 (80)	4 (100)	5 (125)	5-7/8 (150)
B	Minimum concrete thickness	h_{min}	in. (mm)	4-3/8 (110)	4-3/4 (120)	5-3/8 (135)	6-1/4 (160)	7-1/2 (190)	8-7/8 (225)	
	Critical edge distance	c_{ac}	in. (mm)	5-7/8 (150)	6-7/8 (175)	7-7/8 (200)	9-7/8 (250)	12-3/8 (312.5)	14-3/4 (375)	
	Case 1	Minimum edge distance	$c_{min,1}$	in. (mm)	2-3/8 (60)	3-1/2 (90)	4-3/8 (110)	6-1/4 (160)	7-7/8 (200)	8-7/8 (225)
		Minimum anchor spacing	$s_{min,1}$	in. (mm)	7 (180)	10-1/4 (260)	12-5/8 (320)	15 (380)	15-3/4 (400)	15 (380)
	Case 2	Minimum edge distance	$c_{min,2}$	in. (mm)	4 (100)	6-1/4 (160)	7-7/8 (200)	10-5/8 (270)	11-7/8 (300)	12-5/8 (320)
		Minimum anchor spacing	$s_{min,2}$	in. (mm)	2-3/8 (60)	2-3/4 (70)	3-1/8 (80)	4 (100)	5 (125)	5-7/8 (150)

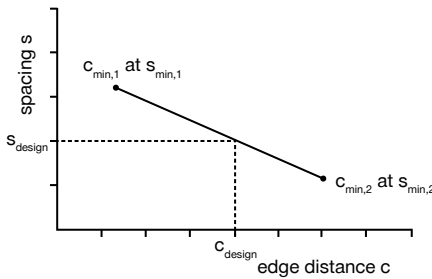
¹ Linear interpolation is permitted to establish an edge distance and spacing combination between Case 1 and Case 2. Linear interpolation for a specific edge distance c , where $c_{min,1} < c < c_{min,2}$ will determine the permissible spacing s as follows:

$$s \geq s_{min,2} + \frac{(s_{min,1} - s_{min,2})}{(c_{min,1} - c_{min,2})} (c - c_{min,2})$$

Figure 2



For a specific edge distance, the permitted spacing is calculated as follows:



DESIGN INFORMATION IN CONCRETE PER CSA A23.3

Limit State Design of anchors is described in the provisions of CSA A23.3-14 Annex D for post-installed anchors tested and assessed in accordance with ACI 355.2 for mechanical anchors and ACI 355.4 for adhesive anchors. This section contains the Limit State Design tables with unfactored characteristic loads that are based on the published loads in ICC Evaluation Services ESR-1545. These tables are followed by factored resistance tables. The factored resistance tables have characteristic design loads that are prefactored by the applicable reduction factors for a single anchor with no anchor-to-anchor spacing or edge distance adjustments for the convenience of the user of this document. All the figures in the previous ACI 318-14 Chapter 17 design section are applicable to Limit State Design and the tables will reference these figures.

For a detailed explanation of the tables developed in accordance with CSA A23.3-14 Annex D, refer to Section 3.1.8. Technical assistance is available by contacting Hilti Canada at (800) 363-4458 or at www.hilti.com.

3.3.2

Table 10 - Steel strength for Hilti HSL-3 anchors^{1,2}



Nominal anchor diameter	HSL-3, HSL-3-B, HSL-3-SK, HSL-3-SH			HSL-3-G		
	Tensile N_{sar} ³ lb (kN)	Shear V_{sar} ⁴ lb (kN)	Seismic shear $V_{sar,eq}$ ⁵ lb (kN)	Tensile N_{sar} ³ lb (kN)	Shear V_{sar} ⁴ lb (kN)	Seismic shear $V_{sar,eq}$ ⁵ lb (kN)
M8	4,495 (20.0)	4,615 (20.5)	2,940 (13.1)	4,495 (20.0)	3,870 (17.2)	2,410 (10.7)
M10	7,100 (31.6)	6,520 (29.0)	5,390 (24.0)	7,100 (31.6)	5,345 (23.8)	4,415 (19.6)
M12	10,335 (46.0)	9,385 (41.7)	7,580 (33.7)	10,335 (46.0)	7,755 (34.5)	6,265 (27.9)
M16	19,170 (85.3)	17,025 (75.7)	15,805 (70.3)	19,170 (85.3)	14,460 (64.3)	13,430 (59.7)
M20	29,975 (133.3)	25,195 (112.1)	18,575 (82.6)	29,975 (133.3)	21,140 (94.0)	15,595 (69.4)
M24	43,145 (191.9)	29,295 (130.3)	24,335 (108.2)	na	na	na

1 See section 3.1.8 to convert design strength value to ASD value.

2 Hilti HSL-3 anchors are to be considered ductile steel elements.

3 Tensile $N_{sar} = A_{se,N} \phi_s f_{uta} R$ as noted in CSA A23.3-14 Annex D.

4 Shear determined by static shear tests with $V_{sar} < A_{se,V} \phi_s 0.6 f_{uta} R$ as noted in CSA A23.3-14 Annex D.

5 Seismic shear values determined by seismic shear tests with $V_{sar,eq} < A_{se,V} \phi_s 0.6 f_{uta} R$ as noted in CSA A23.3-14 Annex D. See Section 3.1.8 for additional information on seismic applications.

Table 11 - Hilti HSL-3 design information in accordance with CSA A23.3-14 Annex D¹

Design parameter	Symbol	Units	Nominal anchor diameter						Ref A23.3-14
			M8	M10	M12	M16	M20	M24	
Anchor O.D.	d_a	mm (in.)	12 (0.47)	15 (0.59)	18 (0.71)	24 (0.94)	28 (1.10)	32 (1.26)	
Effective minimum embedment ²	h_{ef}	mm (in.)	60 (2.4)	70 (2.8)	80 (3.1)	100 (3.9)	125 (4.9)	150 (5.9)	
Minimum concrete thickness	h_{min}	mm (in.)	See table 5						
Critical edge distance	c_{ac}	mm (in.)	See table 5						
Minimum edge distance	c_{min}	mm (in.)	See table 5						
	for $s >$	mm (in.)	See table 5						
Minimum anchor spacing	s_{min}	mm (in.)	See table 5						
	for $c >$	mm (in.)	See table 5						
Minimum hole depth in concrete	h_o	mm (in.)	80 (3.1)	90 (3.5)	105 (4.1)	125 (4.9)	155 (6.1)	190 (7.5)	
Minimum specified yield strength	f_{ya}	N/mm ² (psi)	641 (93,000)						
Minimum specified ultimate strength	f_{uta}	N/mm ² (psi)	800 (116,000)						
Effective tensile stress area	$A_{se,N}$	mm ² (in ²)	36.8 (0.057)	58.1 (0.090)	84.5 (0.131)	156.8 (0.243)	245.2 (0.380)	352.9 (0.547)	
Steel embed. material resistance factor for reinforcement	ϕ_s	-	0.85						8.4.3
Resistance modification factor for tension, steel failure modes ³	R	-	0.80						D.5.3
Resistance modification factor for shear, steel failure modes ³	R	-	0.75						D.5.3
Factored steel resistance in tension	N_{sar}	lb (kN)	4,495 (20.0)	7,100 (31.6)	10,335 (46.0)	19,170 (85.3)	29,975 (133.3)	43,145 (191.9)	D.6.1.2
Factored steel resistance in shear HSL-3, HSL-B, HSL-3-SK, HSL-3-SH	V_{sar}	lb (kN)	4,615 (20.5)	6,520 (29.0)	9,385 (41.7)	17,025 (75.7)	25,195 (112.1)	29,295 (130.3)	D.7.1.2
Factored steel resistance in shear HSL-3-G		lb (kN)	3,870 (17.2)	5,345 (23.8)	7,755 (34.5)	14,460 (64.3)	21,140 (94.0)	NA	D.7.1.2
Factored steel resistance in shear, seismic HSL-3, HSL-B, HSL-3-SK, HSL-3-SH	$V_{sar,eq}$	lb (kN)	2,940 (13.1)	5,390 (24.0)	7,580 (33.7)	15,805 (70.3)	18,575 (82.6)	24,335 (108.3)	
Factored steel resistance in shear, seismic HSL-3-G		lb (kN)	2,410 (10.7)	4,415 (19.6)	6,265 (27.9)	13,430 (59.7)	15,595 (69.4)	NA	
Coeff. for factored conc. breakout resistance, uncracked concrete	$k_{c,uncr}$	-	10						D.6.2.2
Coeff. for factored conc. breakout resistance, cracked concrete	$k_{c,cr}$	-	7	10					D.6.2.2
Modification factor for anchor resistance, tension, uncracked concrete ⁴	$\psi_{c,N}$	-	1.0						D.6.2.6
Anchor category	-	-	1.0						D.5.3 (c)
Concrete material resistance factor	ϕ_c	-	0.65						8.4.2
Resistance modification factor for tension and shear, concrete failure modes, Condition B ⁵	R	-	1.0						D.5.3 (c)
Factored pullout resistance in 20 MPa uncracked concrete ⁶	$N_{pr,uncr}$	lb (kN)	2,945 (13.1)	NA	NA	NA	NA	NA	D.6.3.2
Factored pullout resistance in 20 MPa cracked concrete ⁶	$N_{pr,cr}$	lb (kN)	1,970 (8.8)	3,150 (14.0)	NA	NA	NA	NA	D.6.3.2
Factored seismic pullout resistance in 20 MPa cracked concrete ⁶	$N_{pr,eq}$	lb (kN)	1,970 (8.8)	3,150 (14.0)	NA	NA	NA	10,030 (44.6)	
Load bearing length of anchor in shear	ℓ_e	mm (in.)	24 (0.94)	30 (1.18)	36 (1.42)	48 (1.89)	56 (2.20)	64 (2.52)	D.7.2.2

1 Design information in this table is taken from ICC-ES ESR-1545, dated March, 2016, table 3, and converted for use with CSA A23.3-14 Annex D.

2 See figure 1 of this section.

3 The HSL-3 is considered a ductile steel element as defined by CSA A23.3-14 Annex D section D.2.

4 For all design cases, $\psi_{c,N} = 1.0$. The appropriate coefficient for breakout resistance for cracked concrete ($k_{c,cr}$) or uncracked concrete ($k_{c,uncr}$) must be used.

5 For use with the load combinations of CSA A23.3-14 chapter 8. Condition B applies where supplementary reinforcement in conformance with CSA A23.3-14 section D.5.3 is not provided, or where pullout or pryout strength governs. For cases where the presence of supplementary reinforcement can be verified, the resistance modification factors associated with Condition A may be used.

6 For all design cases, $\psi_{c,P} = 1.0$. NA (not applicable) denotes that this value does not control for design. See section 4.1.4 of ESR-1545 for additional information.

**Table 12 - Hilti HSL-3 anchors factored resistance with concrete/pullout failure in uncracked concrete^{1,2,3,4,5}**

Nominal anchor diameter	Effective embed. in. (mm)	Tension - N_t				Shear - V_r			
		$f'_c = 20$ MPa (2,900psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)	$f'_c = 20$ MPa (2,900 psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)
M8	60 (2.4)	2,945 (13.1)	3,290 (14.6)	3,605 (16.0)	4,165 (18.5)	3,035 (13.5)	3,395 (15.1)	3,720 (16.5)	4,295 (19.1)
M10	70 (2.8)	3,825 (17.0)	4,280 (19.0)	4,685 (20.9)	5,415 (24.1)	7,655 (34.0)	8,560 (38.1)	9,375 (41.7)	10,825 (48.2)
M12	80 (3.1)	4,675 (20.8)	5,230 (23.3)	5,725 (25.5)	6,615 (29.4)	9,350 (41.6)	10,455 (46.5)	11,455 (50.9)	13,225 (58.8)
M16	100 (3.9)	6,535 (29.1)	7,305 (32.5)	8,005 (35.6)	9,240 (41.1)	13,070 (58.1)	14,615 (65.0)	16,005 (71.2)	18,485 (82.2)
M20	125 (4.9)	9,135 (40.6)	10,210 (45.4)	11,185 (49.8)	12,915 (57.5)	18,265 (81.3)	20,420 (90.8)	22,370 (99.5)	25,830 (114.9)
M24	150 (5.9)	12,005 (53.4)	13,425 (59.7)	14,705 (65.4)	16,980 (75.5)	24,010 (106.8)	26,845 (119.4)	29,405 (130.8)	33,955 (151.0)

3.3.2

Table 13 - Hilti HSL-3 anchor steel factored resistance with concrete / pullout failure in cracked concrete^{1,2,3,4,5}

Nominal anchor diameter	Effective embed. in. (mm)	Tension - N_t				Shear - V_r			
		$f'_c = 20$ MPa (2,900psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)	$f'_c = 20$ MPa (2,900 psi) lb (kN)	$f'_c = 25$ MPa (3,625 psi) lb (kN)	$f'_c = 30$ MPa (4,350 psi) lb (kN)	$f'_c = 40$ MPa (5,800 psi) lb (kN)
M8	60 (2.4)	1,970 (8.8)	2,200 (9.8)	2,410 (10.7)	2,785 (12.4)	2,125 (9.5)	2,375 (10.6)	2,605 (11.6)	3,005 (13.4)
M10	70 (2.8)	3,150 (14.0)	3,520 (15.7)	3,855 (17.2)	4,455 (19.8)	7,655 (34.0)	8,560 (38.1)	9,375 (41.7)	10,825 (48.2)
M12	80 (3.1)	4,675 (20.8)	5,230 (23.3)	5,725 (25.5)	6,615 (29.4)	9,350 (41.6)	10,455 (46.5)	11,455 (50.9)	13,225 (58.8)
M16	100 (3.9)	6,535 (29.1)	7,305 (32.5)	8,005 (35.6)	9,240 (41.1)	13,070 (58.1)	14,615 (65.0)	16,005 (71.2)	18,485 (82.2)
M20	125 (4.9)	9,135 (40.6)	10,210 (45.4)	11,185 (49.8)	12,915 (57.5)	18,265 (81.3)	20,420 (90.8)	22,370 (99.5)	25,830 (114.9)
M24	150 (5.9)	12,005 (53.4)	13,425 (59.7)	14,705 (65.4)	16,980 (75.5)	24,010 (106.8)	26,845 (119.4)	29,405 (130.8)	33,955 (151.0)

- 1 See section 3.1.8 to convert design strength value to ASD value.
- 2 Linear interpolation between embedment depths and concrete compressive strengths is not permitted.
- 3 Apply spacing, edge distance, and concrete thickness factors in tables 6 to 9 as necessary. Compare to the steel values in table 10. The lesser of the values is to be used for the design.
- 4 Tabular values are for normal weight concrete only. For lightweight concrete multiply design strength by λ_a as follows:
for sand-lightweight, $\lambda_a = 0.68$; for all-lightweight, $\lambda_a = 0.60$
- 5 Tabular values are for static loads only. Seismic design is not permitted for uncracked concrete. For seismic tension loads, multiply cracked concrete tabular values in tension only by the following reduction factors:
M24 - $\alpha_{N,seis} = 0.62$
All other sizes - $\alpha_{N,seis} = 0.75$
No reduction needed for seismic shear. See section 3.1.8 for additional information on seismic applications.

INSTALLATION INSTRUCTIONS

Installation Instructions For Use (IFU) are included with each product package. They can also be viewed or downloaded online at www.hilti.com. Because of the possibility of changes, always verify that downloaded IFU are current when used. Proper installation is critical to achieve full performance. Training is available on request. Contact Hilti Technical Services for applications and conditions not addressed in the IFU.

ORDERING INFORMATION



HSL-3 bolt version

Description	Box qty
HSL-3 M 8/20	40
HSL-3 M 8/40	40
HSL-3 M 10/20	20
HSL-3 M 10/40	20
HSL-3 M 12/25	20
HSL-3 M 12/50	20
HSL-3 M 16/25	10
HSL-3 M 16/50	10
HSL-3 M 20/30	6
HSL-3 M 20/60	6
HSL-3 M 24/30	4
HSL-3 M 24/60	4



HSL-3-B torque cap

Description	Box qty
HSL-3-B M 12/5	20
HSL-3-B M 12/25	20
HSL-3-B M 12/50	10
HSL-3-B M 16/10	10
HSL-3-B M 16/25	10
HSL-3-B M 20/30	6
HSL-3-B M 24/30	4



HSL-3-SK Countersunk and HSL-3-SH Hex Socket Head Screw versions available by special order.



HSL-3-G stud version

Description	Box qty
HSL-3-G M 8/20	40
HSL-3-G M 10/20	20
HSL-3-G M 12/25	20
HSL-3-G M 12/50	10
HSL-3-G M 16/25	10
HSL-3-G M 16/50	10
HSL-3-G M 20/30	6
HSL-3-G M 20/60	6